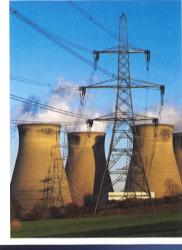
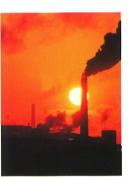
# KIRLOSKAR CORROCOAT

# **Product Guide**













anti corrosion technology

### **PRODUCT**

### DESCRIPTION

### **METHOD OF APPLICATION**

### TYPICAL APPLICATIONS

### POLYGLASS Standard

Polyester acrylic co-polymer enhanced with glass flake.

# 100 P 7 (1)

### Internals and externals immersed and non-immersed requiring long term protection. Ideal for aqueous environments such as marine and medium duty chemical service.



For small areas of application where spraying is impractical and for stripe coating spray grades of

Ideal for hydrocarbons, water. A chemical resistant floor

Used as a holding primer prior to application of Polyglass VE

oil. limited chemical and heavy duty atmospheric applications.

Structural steel, superstructures and other non-immersed surfaces as well as aqueous and marine immersion at increased thicknesses.

Excellent protection for aggressive atmospheric conditions and moderate immersion environments, with good edge coverage and cosmetic appearance. Ideal for

Formulated to offer the best resistance to base environments i.e. sodium hydroxide/sodium hypochlorite.

An unpigmented resin used as a surface veil for protection of the glass where this may be attacked by the environment.

Developed for use in solutions aggressive to glass, including hydrofluoric acid. Used as a veil coat for other Polyglass systems. Electrically conductive, suitable

Internals and externals, immersed and non-immersed, requiring long term protection. Ideal for aqueous environments such as marine

### POLYGLASS HA

Polyester acrylic co-polymer enhanced with glass flake for hand application.

### PPA Primer

Air dried organic peroxide catalysed glass flake filled acrylic/polyester primer. (moisture tolerant)

## Vinyl ester/acrylic co-polymer enhanced with glass flake.



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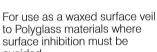
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# aggressive chemical environments and demineralised and concrete coating.

May be used in identical conditions to Polyglass VE. offering superior corrosion, chemical and temperature resistance.



For small areas of application where spraying is impractical and for stripe coating spray

Developed for marine, crude

structural steel, pilings, decks, vessel externals and marine environments.

for electrostatic bonding.

and medium duty chemical service.

POLYGLASS

**VEF** 

**POLYGLASS VE** 

Vinyl ester/acrylic co-polymer loaded with glass flake and thixotroped with fibre. Spray application only.

### POLYGLASS **VE Veilcoat**

A wax inhibited vinyl ester/acrylic surface veil coating.

### POLYGLASS **VE HA**

Vinyl ester acrylic co-polymer enhanced with glass flake for hand application.

### PPV Primer

Air dried, organic peroxide catalysed glass flake filled acrylic/vinyl ester co-polymer.

### **POLYGLASS** 100

An isophthalic polyester acrylic co-ploymer enhanced with glass flake.

### POLYGLASS **ZIPCOAT**

A rapid cure polyester acrylic glass flake developed for single coat application

### ZIP-E

A two part epoxy glass flake coating designed for single coat application

### CORROGLASS AR4

Brominated interpenetrating polymer network system, enhanced with flake glass.

### AR Veilcoat

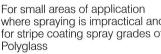
Low viscosity brominated Interpenetrating network system.

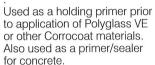
### **GRAPHITE S**

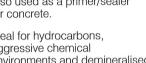
Electrically conductive acrylated ester system loaded with flaked graphite.

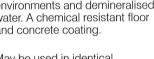
### **ECOFLAKE**

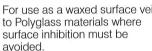
A styrene-free Bisphenol 'A' polyester acrylic glass flake.





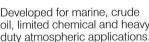
























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PRODUCT	DESCRIPTION	METHOD OF APPLICATION	TYPICAL APPLICA	ATIONS
CORROCOAT*	Solvent free two or three pack epoxy glass flake.	7111	A high build flexibilised epoxy with good resistance to erosion and impact.	
CORROCOAT* EB	Solvent free two or three pack medium build epoxy glass flake.		For coating intricate components. Eb has excellent erosion and good cavitation resistance when used in multiple coats at thicknesses above 1.5 mm.	
CORROCOAT* EC	Low build epoxy coating with high gloss finish.		Used as a surface veil coat for Ea or Eb coating work or as a light duty epoxy coating offering good flexibility.	
НТЕ	Viscous solvent free two/three pack modified amine epoxy, compounded with stainless steel and glass platelets and heavily loaded with silicon carbide.		Provides excellent corrosion and abrasion resistance in both high temperature and chemical service. Offering excellent impact resistance, this material is normally used in films in excess of 1.5 mm.	
EP 1	High solids two pack modified amine cured epoxy compounded with stainless steel, glass platelets and silicon carbide.	TIM	Similar to HTE but with easier application characteristics, offering good temperature and chemical resistance.	
PLASMET ZF	An epoxy compound incorporating rust converter, inhibitor and passivator with leafing barrier protection.		A surface tolerant coating formulated to give good protection on rusted surfaces with minimal preparation. Suitable for atmospheric and some immersed conditions. Used as a corrosion inhibitive primer for other paint systems and as a high quality primer on blast cleaned steel substrates.	
PLASMET ECP	Moisture curing two or three pack epoxy primer with excellent adhesion to damp surfaces.		Predominantly used as a primer for concrete but also ideal for use on surfaces which cannot be fully dried before application. May also be used as a primer for ZE on metallic substrates where there are high humidity conditions or a risk of micro condensation.	
PLASMET ZX	Polyamine cured epoxy top coat with good gloss and chemical resistance.	5 7 5	Top coat for overcoating ZF and ECP. This material offers good chemical resistance in immersed and atmospheric conditions.	
PLASMET ZE	Polyamine cured high solids glass flake epoxy. Good glass and chemical resistance.		Durable coating offering excellent abrasion and good chemical resistance. May be used on its own or as a top coat for Plasmet ZF and Plasmet ECP.	
CORROTHANE AP 1	Two pack, isocyanate free acrylic polyurethane topcoat, available in a selected range of colours.		Used as a top coat for overcoating Plasmet ZF and other epoxy-based primers, where a high gloss decorative appearance and good UV resistance are important.	

EXAMPLE

The asterisk denotes that these products are only available applied by licensed Corrocoat operators.

Many of the materials featured in this guide are two-pack materials, cured by the addition of a hardener. In some instances a third component may be added. Where materials are single pack, this is noted in the text.

### **PRODUCT APPLICATION** Developed for applications where High build glass flake 7//5 CORROGLASS good corrosion, abrasion and coating based on Bisphenol chemical resistance is required. 202 'A' polyester resin. Ideal for small areas/components with either metal or masonry substrates in arduous conditions. Medium viscosity Bisphenol Used for coating intricate CORROGLASS components by brush, 'A' polyester glass flake. 232 requiring ease of application and contour following i.e. pump impellers. Low build Bisphenol 'A' Light duty coating for CORROGLASŜ polyester coating. atmospheric conditions or as 252 a surface veil for heavy duty grades. Build coat for 600 series High build glass flake 7/17/ CORROGLASS specifications. Outstanding coating based on top grade 602 performance with good vinyl ester resin with low resistance to solvent attack. monomer content. Ideal for demineralised or distilled water applications, as well as on metal and masonry. Used for coating intricate Medium viscosity glass flake 75 CORROGLAS components by brush, requiring ease of application and contour coating based on top grade 632 vinyl ester resin with low following i.e. pump impellers. monomer content. Offers high chemical resistance. Light duty immersion and Low build vinyl ester resin CORROGLASS arduous atmospheric glass flake coating. 652 conditions or as a surface veil for other grades. Developed for use in Highly reactive applications where high **HN 4** polyester/polyurethane temperature resistance is polymer alloy with glass important. Not suitable for flake loading. base aqueous environments. Developed for coating steel and A three pack cold cured 577 CORROTHANE concrete for immersed and non-immersed applications where concrete for immersed and vinyl ester/urethane polymer alloy with glass high temperature and chemical resistance are required. For use as a non-toxic, long' Unsaturated ester life anti-foul over Polyglass hydrolysable resin containing **BIOFOUL** corrosion barrier systems. metallic copper particles and pigmentation. Developed to reduce fluid A specially modified friction, thus improving flow **FLUIGLIDE** unsaturated ester resin, and efficiency. This coating stabilised to reduce cold must only be used as a surface flow characteristics. veil over a corrosion barrier layer. Wrc, DoE APPROVED. For reduction of fluid friction Cold cured 100% solids FLUIGLIDE E in service conditions where epoxide, modified to give a high surface finish reducing light abrasion and/or solids are roughness amplitude. encountered. KNIFE/SPATULA/ **MARINE PIPEWORK** FLOOR/CONCRETE **TROWEL** PIPE **PUMPS** SHORT HAIRED **BRUSH** KEY APPLICATION SCRAPER BLADE **MASONRY ROLLER EQUIPMENT FLOAT VALVES** TANKS/VESSELS STRUCTURAL **ENGINEERING SPECIAL** SHORT HAIRED LONG HAIRED COMPONENTS STIFF BRUSH STEEL **SPRAY SPRAY ROLLER**

**METHOD OF** 

DESCRIPTION

TYPICAL APPLICATIONS

		METHOD OF	
PRODUCT	DESCRIPTION	APPLICATION	TYPICAL APPLICATIONS
PLASMET WR	Solvent free three pack polyamine cured epoxy containing high levels of abrasion resistant filler.		For applications where abrasion resistance is a prime requirement.  May be used in immersed and non-immersed environments.  Particularly good results in dry abrasion.
PLASMET R	Chemically resistant solvent free epoxy repair and rebuilding compound.	1117	Highly wear resistant, cures at low temperatures. Designed for rebuilding worn equipment and replacing corroded/abraded metal. Has moderate temperature resistance.
PLASMET T	Solvent free surfacing material. With good chemical resistant.		A machinable coating designed to achieve a smooth surface finish for seal landings etc. Often used to overcoat Plasmet WR and Plasmet R.
GENMEND	Polyamine cured general purpose epoxy putty.	7191	Multi-purpose repair compound which may be used with reinforcing tape for temporary leak repairs on tanks and pipes.
GALVCOAT	Synthetic polymer with barrier pigment and special adhesion properties.	6	Overcoating and protecting galvanised steel in most atmospheric conditions.
LAMINATING* RESIN 200	Pre-accelerated Bisphenol 'A' unsaturated ester low viscosity resin.		For wetting over reinforcement materials such as glass fibre. May also be used for GRP constructions.
LAMINATING* RESIN 600	A highly chemical resistant, high tensile strength, low viscosity vinyl/ester resin.	577	For wetting over reinforcement materials such as glass fibre.
LAMINATING* RESIN Epoxy	A low viscosity structural epoxy resin.		For wetting over reinforcement materials such as glass fibre. May also be used for GRP constructions.
RENDERPOL AND CORROFILL RANGE	Two or three pack fillers, available in epoxy and unsaturated ester grades.		Used in applications which range from general purpose non-shrink fillers through to badly pitted steel requiring high performance, chemically resistant coating systems.
POLYMER CONCRETE AND SCREEDS	Four grades of low shrinkage polymer concrete and screeds are available in unsaturated ester and epoxy formats.	19	Used for casting sections, tanks, beams, etc and for screeding existing concrete or steel work.
PLASMET SB 1	A single pack chlor-rubber coating containing flake Pigmentation.		As a concrete paint and sealer. May be used as a floor coating for areas subject to vehicular traffic.
PLASMET WB1	A single pack water based vinyl acrylic coating containing flake Pigmentation.		As a concrete paint, sealer and floor coating where low odour and flammability during application are a requirement. Excellent resistance to UV light.
PLASGUARD	A single pack glass flake filled water based vinyl acrylic coating.		A highly thixotropic concrete and masonry paint with excellent resistance to weathering and stability under strong UV light conditions.
PLASMET AR 3	A solvent free polyamine cured epoxy offering resistance to sulphuric acid environments.		Offers excellent resistance to high concentrations of sulphuric acids. Having good gloss, it is easily cleaned and washed down.
DI-SHIELD *	A two pack polyester copolymer with a performance beld of fillers and leafing platelets.	71	Specifically formulated to achieve resistance to cathode disbonding, as a dielectric shield for areas adjacent to anodes used in impressed current cathodic protection

# KIRLOSKAR CORROCOAT

Kirloskar Corrocoat anti-corrosion technology gives you a unique tool to combat the effects of harsh operating environments. The combination of high performance composites and mechanical engineering expertise gives you the upper hand in the fight against corrosion.

Our coatings are available to protect your critical plant and structures from corrosion attack and help your bottom line, through reduced repair, maintenance, replacement and downtime costs.

Kirloskar Corrocoat composites can be used to rebuild corroded and worn equipment to provide a repair that is strong and durable.

When prevention is better than cure, coating new equipment can provide longer life and better performance. Pumps, valves, pipes, storage tanks and process vessels all benefit from our expert treatment.

Kirloskar Corrocoat products and services provide peace of mind to the world's most demanding industries - from oil refineries and offshore rigs to water treatment works and nuclear power stations. It pays to make Kirloskar Corrocoat coatings your first line of defence in the fight against corrosion.

The information given in this guide is given in good faith but Kirloskar Corrocoat Private Limited accepts no liability in the use of this data. The responsibility for verifying the suitability of the product remains with the customer, except where specifically advised by Kirloskar Corrocoat Private Limited in each particular case. In no event shall Kirloskar Corrocoat Private Limited be liable for loss or incidental damages resulting from the use of this information.

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CIN - U28920PN2006PTC022240