

Plasmet

Product reference 5/22

Product title Plasmet ZE

Valid from 24th March 1999

Type

A polyamine cured, high solids, two-pack glass-filled epoxy with good gloss and chemical resistance.

Suggested use

Ships' hulls, decks, platform structures, pipe work internals and externals, tankage and structural steel. Plasmet ZE may be used as a durable, chemical and abrasion resistant coating. It may be applied direct to the substrate or used to overcoat the inhibitive primer Plasmet ZF or Plasmet ECP to increase adhesion and durability.

Health & safety

Before handling or using this product, the material safety data sheets should be read before use and all precautions observed.

Surface preparation

Plasmet ZE may be applied directly on to the metal substrate. The surface should be grit blasted to Swedish standard SA 2½ with a 75 micron profile. If grit blasting is not possible on metal surfaces, or where optimum performance is required, Plasmet ZF should be used as a primer. Best results and longevity will always be obtained with a blast cleaned substrate. When used on concrete surfaces best results are obtained by priming with Plasmet ECP.

Application equipment

Brush, roller or airless spray. Graco 63:1 airless spray. Tip size 25-31 thou. Spray pressure 5,000 to 6,000 PSI dependent upon temperature. Recirculation may be required at low application temperatures.

Application

Single or multiple coats of wet film thicknesses between 150 and 500 microns are recommended, dependent upon environment and service conditions. ZE should not be applied at surface temperatures below +5°C. The surface temperature should be at least 3°C above the dew point and RH below 85%. Runs and sags should be avoided in applying this material.

Mixing ratio/mixing

Base 80.55 to 19.45 activator by weight.

Mixing

Remove the lids from the base and activator. Pour all of the activator into the base and mix thoroughly. Ensure that no unmixed activator remains. The material should be applied as soon as possible after mixing.

Pot life

Approximately 40 minutes at 20°C, will vary dependent upon temperature.

Thinners

Do not thin. The addition of thinners will significantly affect the performance of this product.

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Overcoating

Minimum: 6 hours, maximum: 60 hours. This time will vary dependent upon temperature but will be substantially reduced at high ambient temperatures.

Packaging

20 litre composite kit.

Storage life

A minimum of 1 year in unopened tins.

Colour availability

Black, red oxide and light grey. Other colours available on request subject to a minimum order quantity of 250 litres. White and light shades are unavailable due to the nature of the raw materials used for manufacture.

Note: This product is intended to give optimum corrosion resistance in aggressive environments. It is polymerised with a blend of amine curing agents. Because of the type of curing agent used the product has poor colour stability and the colour may change with either strong ultra violet light or chemical contamination. This effect is not detrimental to the product but may adversely affect the aesthetic appearance.

Volume solids

90.0%.

Theoretical spreading rate

2.85m² per litre at 350 microns DFT.

Practical spreading rate

2.4m² at 350 microns.

Note: This information is given in good faith but may vary dependent upon environment conditions, the geometry and nature of work undertaken and the skill and care of application. Corrocoat accepts no responsibility for any deviation from these values.

Specific gravity

Base and activator mixed 1.14 gms/cm³.

Dry/cure time

Dry cure time at 20°C approximately 12 hours. Time to full cure is 3 to 7 days dependent upon temperature.

Cleaning solvent

Xylene, toluene, methyl ethyl ketone, Corrocoat Epoxy Equipment Cleaner.